INTEGRATED METALS: ADVANCED WELDING TECHNOLOGY - CERTIFICATE

This program has been submitted to the Northwest Commission on Colleges and Universities (NWCCU) for accreditation review. If approved, it will be available to students. This program has been submitted to the Department of Education for review of financial aid eligibility.

Certificate

Faculty Advisers

Valorie Gilbert: 503-491-7559 | Room IT48 | Valorie.Gilbert@mhcc.edu Kyle Reviea: 503-491-7207 | Room IT49 | Kyle.Reviea@mhcc.edu

Program Outcomes

- · Demonstrate safety procedures and safety inspections for advanced welding processes and related equipment
- · Operate various welding equipment and accessories for advanced power use and sustainability
- · Read, interpret and apply blueprint specifications for the production and inspection of manufactured work pieces
- Describe and perform advanced welding processes
- · Describe and apply the variables and techniques used to weld carbon steel to blueprint specifications with regard to joint types, weld types and positions of welding
- · Be familiar with advanced welding codes and the applicable weld acceptance criteria
- · Ability to prepare, fit and weld following complicated welding procedure specification for qualification
- · Maintain good housekeeping practices for a clean and safe work environment
- · Able to set up welding equipment for the advanced operations of FCAW, GMAW, GTAW, SMAW
- · Ability to set up and safely operate OFC and CAC equipment for advanced cutting and gouging
- · Ability to identify and describe advanced weldable metals such as mild steel, stainless steel and aluminum

Note: Students are required to maintain a minimum grade of "C" in all IMTL and MEC courses. All core courses must be completed within 5 years in order for the degree to be awarded.

Program Description

The Integrated Metals: Advanced Welding Technology Program is designed to build on the knowledge and technical skills developed by students who have completed the first-year basic welding technology classes. The advanced courses introduce more detail about the welding processes, procedures, and materials the students are exposed to in the industry. The addition of advanced pipe welding classes exposes the students to another side of the industry that is in high demand. By the end of the advanced welding program, students will have learned the skills necessary to prepare, fit, and weld a wide range of materials, weld joints, and in all positions.

	Total Credits	40
	Credits	12
IMTL263	Fabrication Practices Lab - III	2
IMTL262	Fabrication Practices Theory - III	2
MFG254	Manufacturing Economics and Job Prep	3
IMTL173	Welding Certificate Program Lab III	1
IMTL221	SMAW (Shielded Metal Arc Welding/Stick) Lab II	2
Spring IMTL220	SMAW (Shielded Metal Arc Welding/Stick)	2
Third Quarter	oreans	15
	Credite	
IMTL200	Advanced Fabrication Practices Lab	2
IMTI 260	Welding/TIG) Lab	2
IMTL229	Theory II Advanced GTAW (Gas Tungsten Arc	2
IMTL228	GTAW (Gas Tungsten Arc Welding/ TIG)	2
IMTL210	Pipe Welding Lab	- 3
Winter	Pine Welding	2
Second Quarter	Credits	15
IMTL241	Advanced GMAW/FCAW (Gas Metal and Flux Cored Arc Welding/Wire Feed) Lab	2
IMTL240	GMAW/FCAW (Gas Metal and Flux Cored Arc Welding/Wire Feed) Theory	2
MEC110	Introduction to Manual Machine Tools	3
IMTL224	Blueprint Reading for Welding Applications	3
IMTL209	Pre-Pipe Welding Lab	3
IMTL208	Pre-Pipe Welding	2
Fall		Credits
First Quarter		

1