## INTEGRATED METALS: ACCELERATED WELDING TECHNOLOGY (VESL) -CERTIFICATE

**Career Pathway Certificate of Completion** 

## **Faculty Adviser**

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This program is reserved for students learning English (https://mhcc.edu/education-options/degrees-certificates/integrated-metals/accelerated-welding-technology/get-started/). Courses in the program help students learn welding skills, while also improving their workplace English skills.

All core courses must be completed within 5 years in order for the certificate to be awarded.

## **Program Outcomes**

At the completion of this program, students should be able to:

- Demonstrate safety procedures and safety inspections for welding processes and related equipment
- Identify manual welding and cutting equipment and accessories and explain power source principles of operation
- Read, interpret and apply blueprint specifications and weld symbols for the production and inspection of manufactured work pieces
- List and perform set-up, adjustments and operations of manual welding and oxy-fuel cutting equipment in the preparation of welding practice plates
- Describe and perform welding and cutting processes as they relate to ferrous metals
- Identify various electrodes, filler wires, shielding gasses and current types and their relationship to base-metal varieties
- Describe and apply the variables and techniques used to weld carbon steel and aluminum to blueprint specifications with regard to joint types, weld types and positions of welding
- Visually examine welds for discontinuities, defects, correct weld size and placement, providing solutions for welding procedure errors
- Produce acceptable test plate weldments according to American Welding Society (AWS) code specifications

**Note:** Students are required to maintain a minimum grade of "C" in all IMTL courses. The VESL/Accelerated Welding Technology program is not financial aid eligible. However, the related degree program, Integrated Metals AAS and the Welding Technology Certificate are aid eligible.

Code	Title C	redits
IMTL120	SMAW (Shielded Metal Arc Welding/Stick) Theory	y 2
IMTL121	SMAW (Shielded Metal Arc Welding/Stick) Lab	3
IMTL124	Blueprint Reading for Welding Applications	3
IMTL128	GTAW (Gas Tungsten Arc Welding/ TIG) Theory	2
IMTL129	GTAW (Gas Tungsten Arc Welding/ TIG) Lab	3
IMTL140	GMAW/FCAW (Gas Metal and Flux Cored Arc Welding/Wire Feed) Theory	2

IMTL173 Welding Certificate Program Lab III	
	1
IMTL172 Welding Certificate Program Lab II	1
IMTL171 Welding Certificate Program Lab I	1
IMTL155 Industrial Safety	3
IMTL141 GMAW/FCAW (Gas Metal and Flux Core Welding/Wire Feed) Lab	d Arc 3